



**Product Data Sheet &  
General Processing Conditions**

**RTP 2740 S-30A HF  
Saturated Styrenic Block Copolymer  
(TES/SEBS or other)  
Preliminary Datasheet**

**PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS**

<b>PERMANENCE</b>	<b>English</b>	<b>SI Metric</b>	<b>ASTM TEST</b>
Specific Gravity	1.04	1.04	D 792
<b>MECHANICAL</b>			
Tensile Strength Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	430 psi	3 MPa	D 412
Tensile Elongation Break, Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	> 500.0 %	> 500.0 %	D 412
Tensile Stress Die C 0.125 in, 20 in/min (3.2 mm, 500 mm/min) @ 100 %	90.0 psi	0.6 MPa	D 412
Tear Strength, Die C	70.0 pli	12.3 N/mm	D 624
Compression Set 22 h @ 23 °C (73 °F), Method B, Type 2	11 %	11 %	D 395
22 h @ 70 °C (158 °F), Method B, Type 2	30 %	30 %	D 395
Hardness Shore A, 10 s delay	30	30	D 2240

**PROPERTY NOTES**

Data herein is typical and not to be construed as specifications.  
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

**GENERAL PROCESSING FOR INJECTION MOLDING**

	<b>English</b>	<b>SI Metric</b>
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	360 - 450 °F	182 - 232 °C
Mold Temperature	60 - 100 °F	16 - 38 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C